



VTTI Research Spotlight

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VIRGINIA TECH

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- 4. High-RAP HMA using BMD APT Experiment
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1. Introduction











Center for Sustainable and Resilient Infrastructure

Partnership between the Virginia Tech Transportation Institute (VTTI) and the Via Department of Civil and Environmental Engineering (CEE) Transportation Infrastructure and Systems Engineering (TISE) Program

Re-inventing our infrastructure

- \rightarrow Save lives
- \rightarrow Save money
- \rightarrow Protect the environment







Motivation

Disruptive Technological Trends

"Smart" Infrastructure

- Sensors
- Communication
- Multi-function
- Self-Healing
- ✓ "Smart" Cities
- ✓ "Smart" Vehicles
 - Connected and Automated
 - Electric, Shared
- "Smart" Construction
 - BIM
 - Automated equipment
- ✓ Sustainable Energy
- ✓ Multifunctionality
- Advanced materials



Sustainable and **Resilient Transportation** infrastructure (Multi-functional, Automated, etc.)

ECONOMIC Infrastructure 4.0

Increasing Demands

✓ Complexity

 Interconnected Networks



Systems of systems

Socioeconomic Trends

- Sustainability
- Megacities
- E-commerce
- Human-Centered Communities
- Quality of Life
- Equity

Climate Change

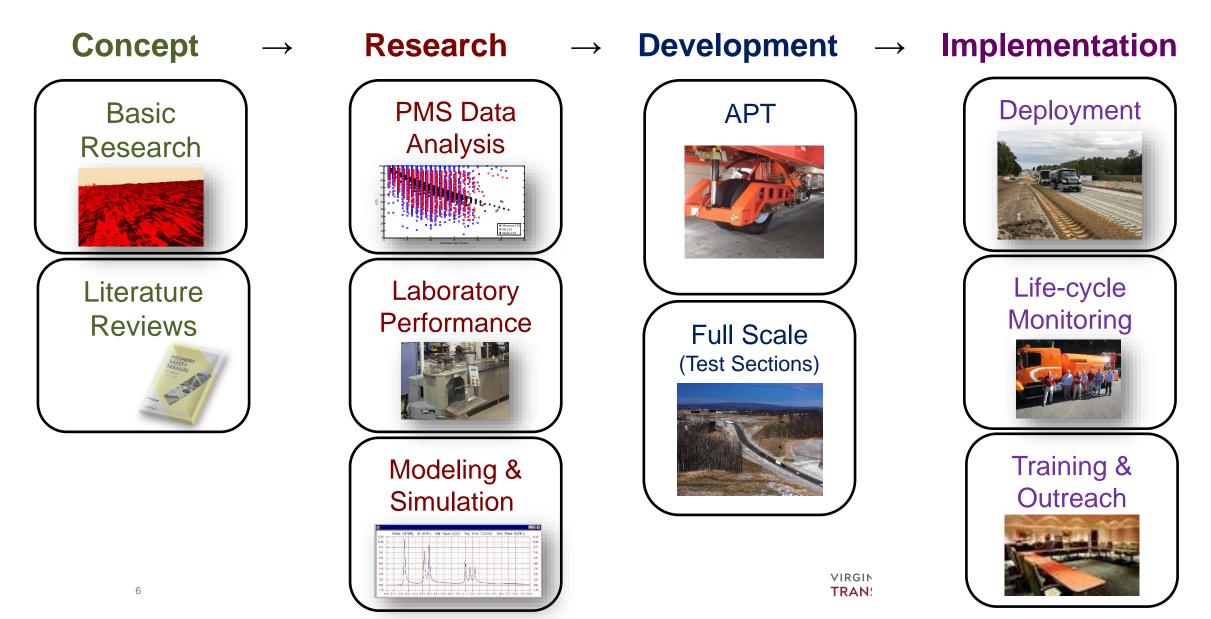
- Resilience
- Flooding
- Severe storms ...

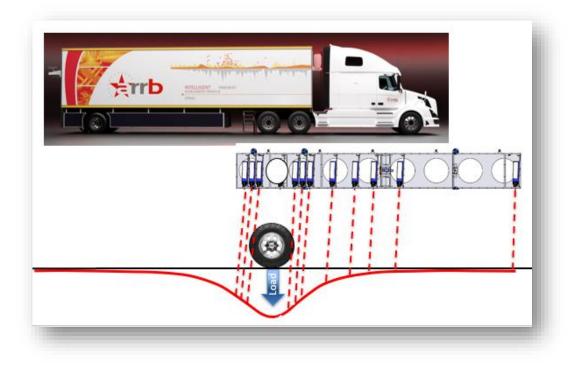


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Scope - Support the Full Research "Arch"





2. TSDD Implementation









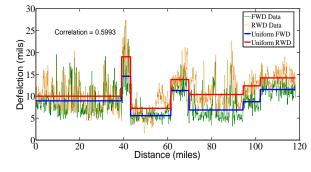
Structural Health Evaluation Sample Projects











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Development of Continuous Deflection Device

Demonstration of Network Level Pavement Structural Evaluation with TSD



Pavement Structural Evaluation with TSDDs Pooled Fund Operation

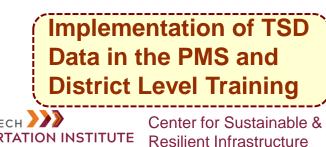
Partners: AR, CA, CO, FHWA, GA, ID, IL, IN, KS, KY, LA, MI, MN, MO, MS, MT, NC, NM, NV, OK, PA, SC, TN, TX, VA, VT, WI

INFRN SENSE

Supported by:

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Network Level Pavement Structural Testing with the Traffic Speed Deflectometer



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TPF-5(385) Main Products

- Review of available TSDDs and analysis methods
- ✓ Guide for data collection
 → Sent to AASHTO
- ✓ Guide for PMS implementation → Send to AASHTO?
- ✓ Webinars (9 in total)
 - -Summary E-Circular for TRB
- Segmentation tool
- Idaho case study and report

- EFL case study and report
- Wisconsin data analysis support (results in TRR)
- Analysis of rigid pavement joints
- Symposia/ User Group Meetings (2)
 - -Summary E-Circulars for TRB
- Project about metrics

TPF-5(385) Preliminary Conclusions

 The technology is mature for network-level pavement management

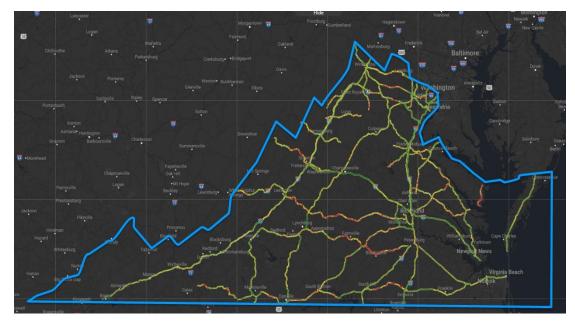
- -Accuracy and precision is adequate
- -Useful information to make better (more cost-effective) decisions
- It looks very promising for project/ corridor analysis
 - -May need better calibration/ verification/ QA
 - -Device specific analysis methods may produce even better results

 We can make a strong business case for collecting structural condition at the network, corridor, and project level showing very high returns on investment

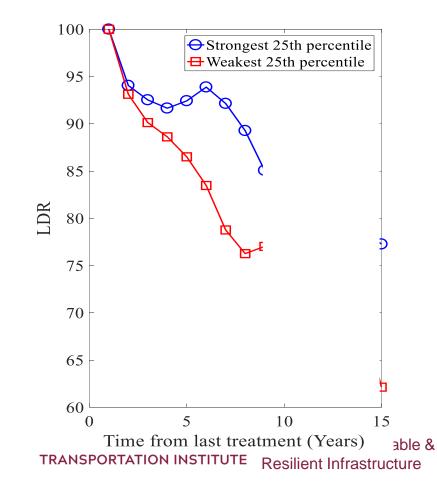
VDOT TSD Data Integration

Objectives

- 1. Integrate the data collected into the pavement management system
- 2. Develop training materials on how to effectively use the network level structural evaluation data
- 3. Deliver regional training

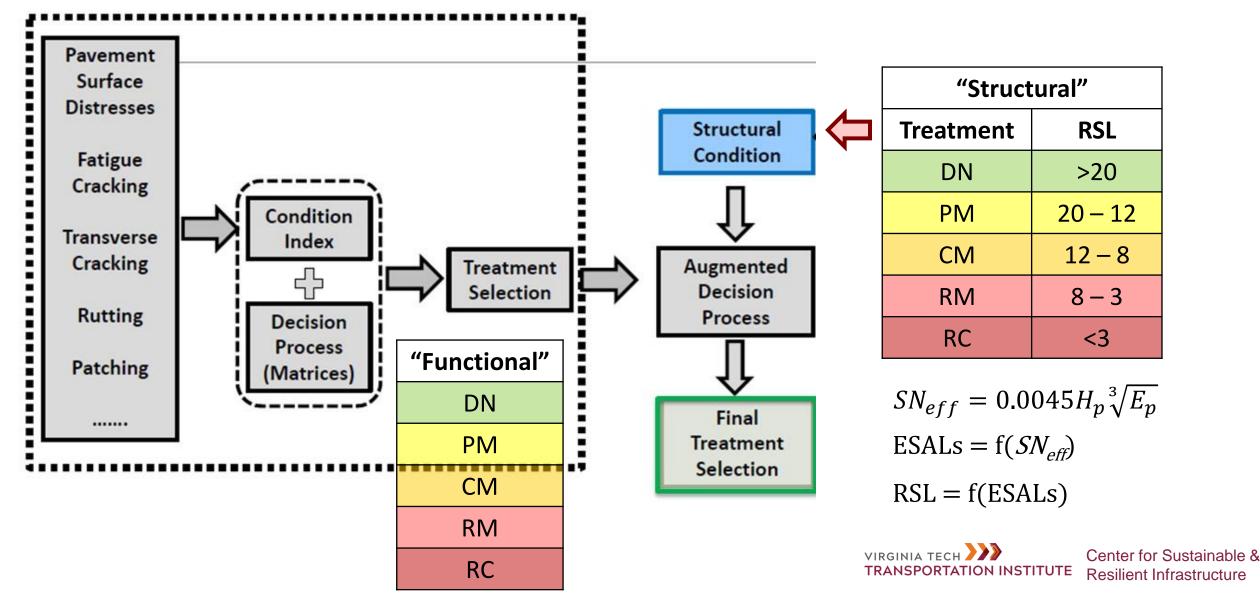


$\ensuremath{\mathsf{SCI}_{300}}\xspace$ and Deterioration



Structural Data Use





Preliminary Results for the Primary Network

												Trea	atme	ents											
Func.	NO PA			CM	R Z				RC																
Struct.	DN	PM	CM	RM	RC	DN	PM	CM	RM	RC	DN	PM	CM	RM	RC	DN	PM	CM	RM	RC	DN	PM	CM	RM	RC
Final	DN	ND	ND	DN	DN	Md	PM	*NDM4	ND	DN	PM/CM	PM/CM	CM	RM	RC	CM	CM	CM	RM	RC	CM	CM	RM	RM/RC	RC

Cost of surface condition only: \$175 mil.

- ✓ Enhanced (surf. condition + traffic and age): \$194.4 mil.
- Surf. condition + structural condition: \$130.9 mil. (potential 25% reduction)

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• Caveat: some treatments are deferred to the future

3. Pavement Safety











Vehicle–Pavement Interaction Sample Projects











Pavement Surface Properties Consortiums Phase I, II, III PFMP in ND, KS & IL



Estimating Tire-Road Friction from Probe Vehicles & Smart Tires Splash and Spray development program Pavement Friction Management Program CPFM and PFM for Safety Relationship of asphalt mix gradation to

macrotexture and safety



Guidance to Predict and Mitigate Dynamic Hydroplaning on Roadways Protocols for Network-Level Macrotexture Measurement



Pavement Friction Management Program Pilot Démonstration Virginia PFMP Phase 2

– COSS

District-level PFMP Implementation for the VDOT (Phase 3)

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Transitioned from TPF-5(345) to TPF-5(463)

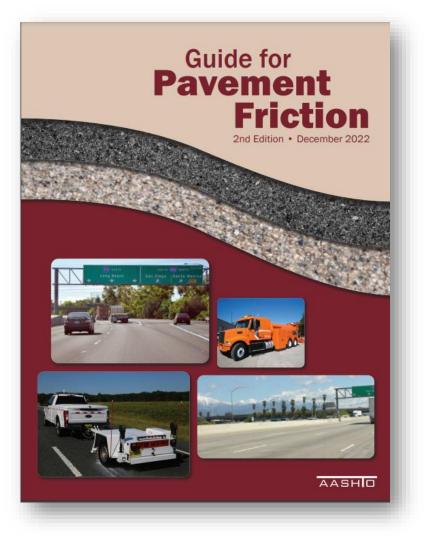
TPF-5(463) Objective

- To conduct applied research focused on enhancing the level of service provided by the roadway transportation system by optimizing pavement surface characteristics
 - Support the implementation of asset management approaches and tools that help improve the safety of our road networks by reducing the number of crashes and related fatalities.
 - Bring pavement design and evaluation experts together with maintenance and safety professionals



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The PFM methodology proposed by CSRI included in the 2022 AASHTO Guide for Pavement Friction



Based on recent FHWA-sponsored work Key updates

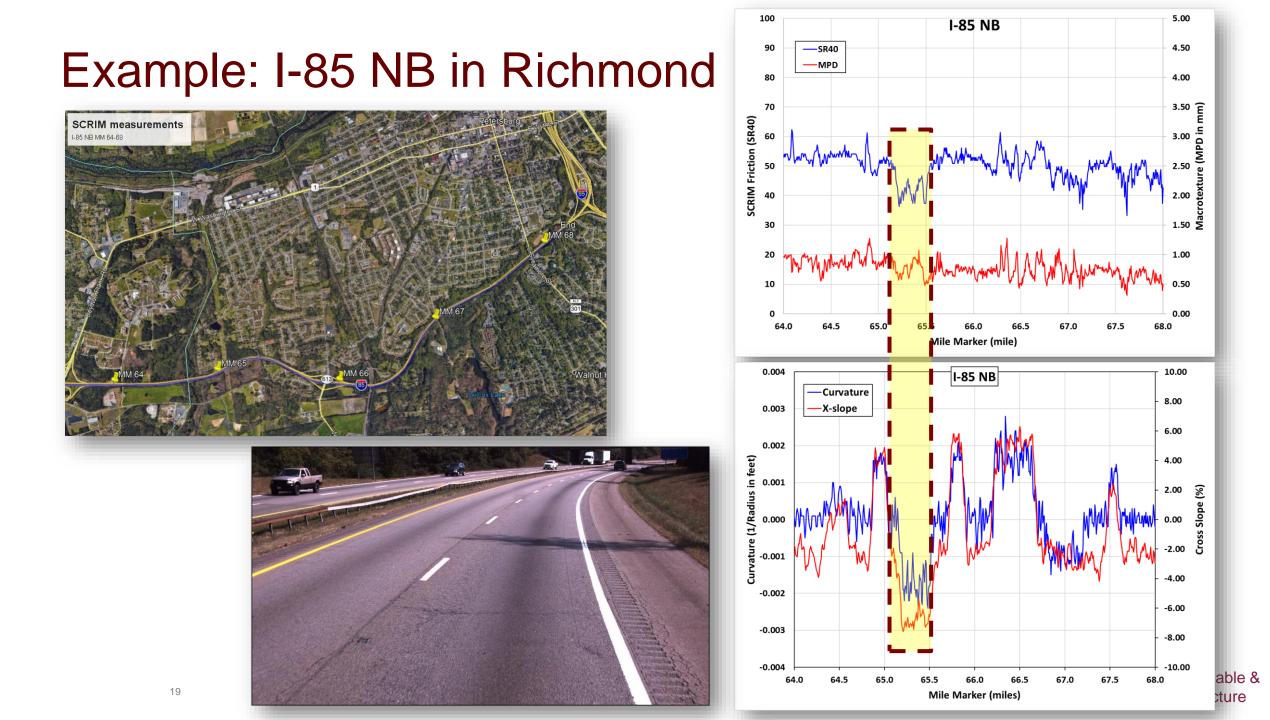
- Friction impact both dry and wet crashes.
- Importance of continuous friction and macrotexture measurement for improved safety performance
- Investigatory levels only
- Cost-benefit approach for prioritizing safety enhancement treatments



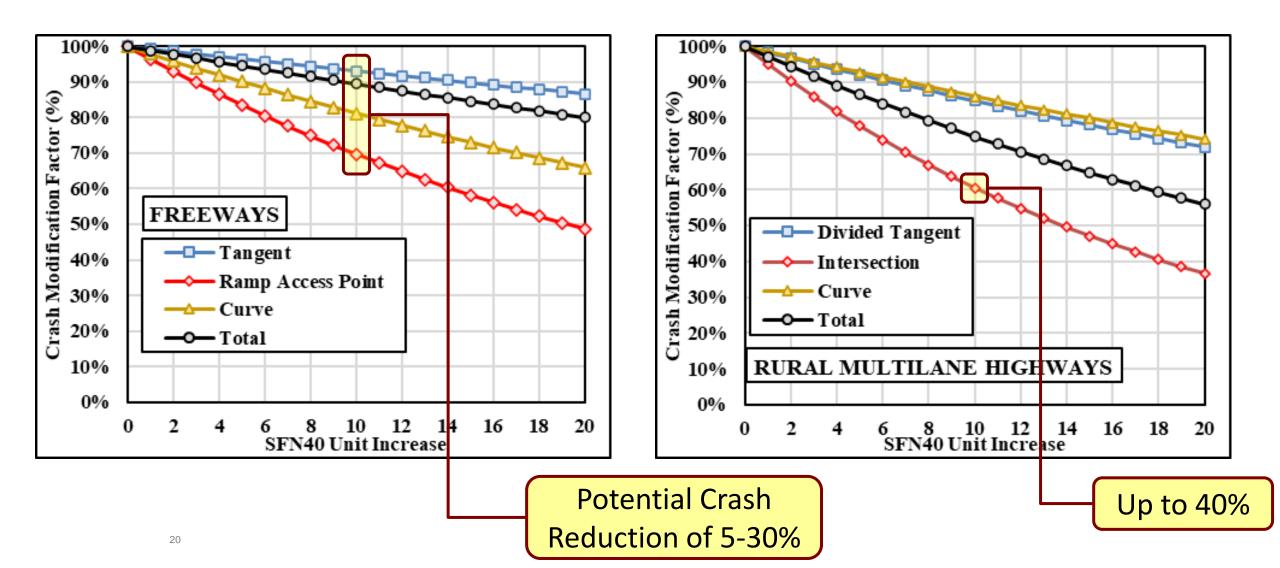
Implementation of pavement friction management in Virginia - Objective

- To continue the development and implementation of a continuous databased pavement friction management (PFM) program by exploring use of other important pavement surface characteristics
 - -Support Pavement Friction Management District Implementation
 - -Line-laser Acquisition and Implementation for MPD Measurements
 - Deployment of Project-level Data Collection
 - Draft Technical Memo under internal review





Examples of CMFuntions



Relationship of asphalt mix gradation to macrotexture and safety

Objectives

- Develop a field-calibrated macrotexture prediction model for asphalt surfaced pavements
- Provide guidance for agencies and construction contractors
 VIRGINI to use in designing asphalt mixes with a required value of macrotexture

Scope

- Assemble and review scholarly and technical work
- Develop relationship between macrotexture and asphalt mix and aggregate properties
- Develop guidelines







4. Accelerated Pavement Testing Experiment for High-RAP HMA using BMD









Virginia BMD Journey



https://vtrc.virginia.gov/media/vtrc /vtrc-pdf/vtrc-pdf/21-R15.pdf

- VDOT is interested in ways to facilitate the increased durability of asphalt mixtures in an effort to make its roadway network more sustainable, longer lasting, and more economical
- Committed to the implementation of the BMD method in an effort to improve asphalt mixture performance
 - Laboratory experiment
 - APT experiment
 - Pilots with in-service monitoring
 - Full implementation



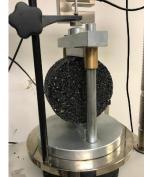
APT BMD Experiment Objectives

Primary:

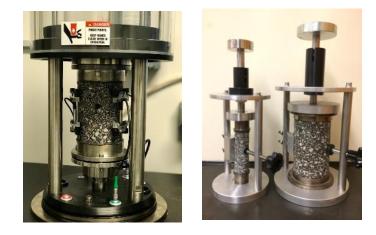
 Can we design mixes with high RAP contents using Balanced Mix Design (BMD)?

Secondary:

- Verify the validity of the simple tests and limits set for the pilot projects
- ✓ Do we need to have the three tiers?

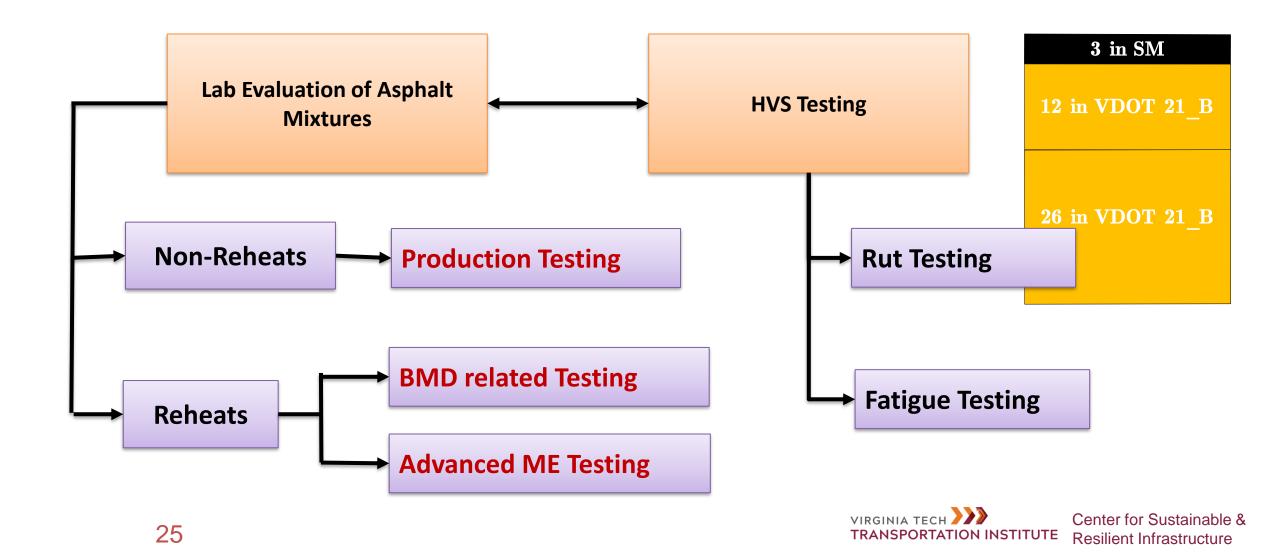






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Experimental Program

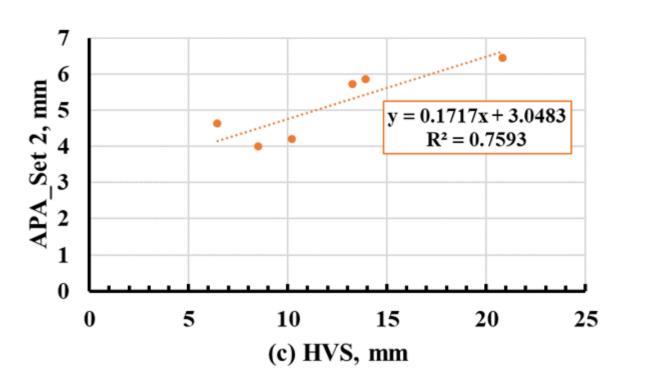


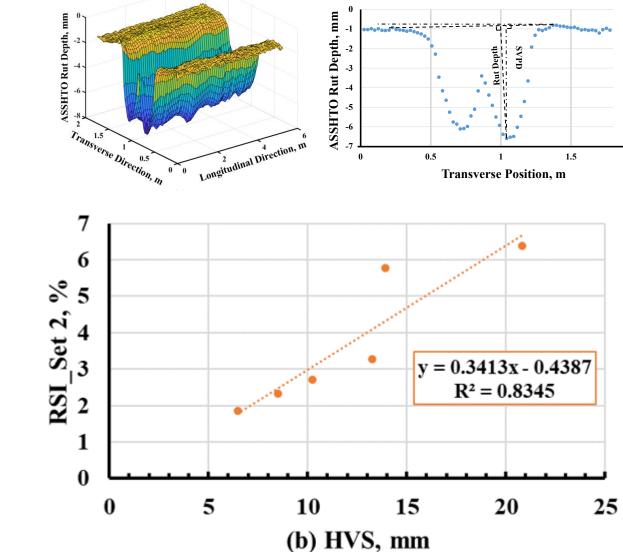
Production (VDOT) Volumetric Properties

Mix ID	Mix I	Mix II	Mix III	Mix IV	Mix V	Mix VI
Composition	30% RAP +	30% RAP +	45% RAP +	45% RAP +	45% RAP +	60% RAP +
Composition	PG64-22	PG64-22	PG64-22	PG64-22 + RA	PG58-28	PG58-28 + RA
AC Content, %	5.6	6.1	6.8	6.2	6.1	5.9
VTM, %	4.1	6.2	0.6	2.3	2.7	1.4
VMA, %	16.9	19.8	16.4	16.7	16.9	14.9
VFA, %	75.8	69.0	96.5	86.3	84.3	91.0
FA Ratio, %	1.1	1.1	1.2	1.3	1.3	1.5
Pbe	5.4	5.9	6.5	6.0	5.9	5.6
Gmm, Rice	2.542	2.522	2.508	2.539	2.535	2.539

Volumetric Properties on Production: by VTRC

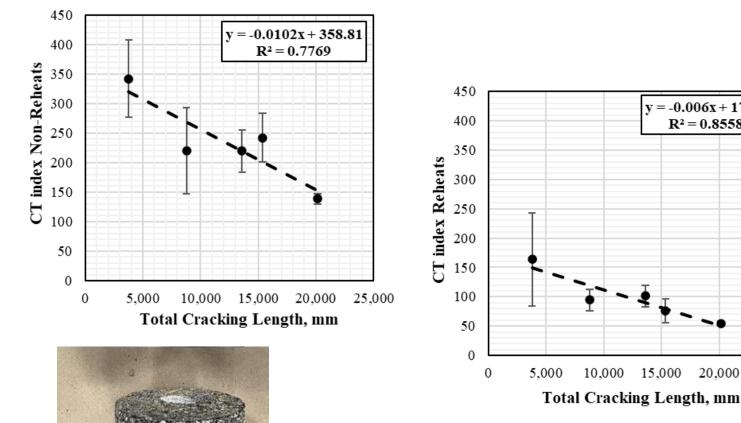
Preliminary Rutting Comparisons





&

Preliminary Cracking Comparisons





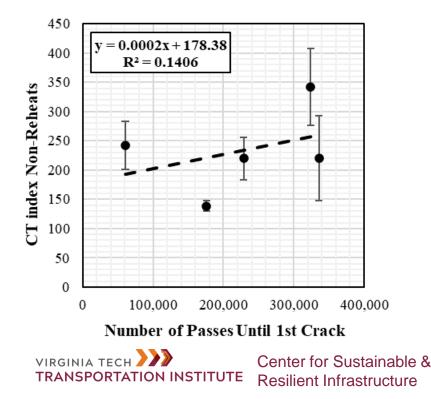
y = -0.006x + 172.3

 $R^2 = 0.8558$

15,000

20,000

25,000



Preliminary Conclusions

- Surface Mixes with high RAP contents (45% or 60% by total weight of mixture), exceeding the conventional upper limit 30% set by the current specifications, can be designed using the current VDOT BMD special provision and can be successfully produced in the field.
- Rutting Strong agreement was observed between the APT rut depth measurements and the APA test results collected in the laboratory.
 APA rut test is expected to reflect the true rutting performance.
- Cracking Strong linear relationships between cracking and CT index were observed. Additional data from other field trials needed to reach final conclusions.

5. Examples of Starting and Future Initiatives











Vehicle-Based Data Collection

FPF POOLED	ATION FUND	About 🗡	Solicitations 🗡	Studies Ƴ	Tools Ƴ	Help Ƴ	C	
ome→ Studies→ Emergi Emerging Data St	ooled Fund - Study Detail ng Data Streams for Pavement (Asset) Health M treams for Pavement (Asset) H		inagement			•	Prin	
Aonitoring and M General Information Study Number: Former Study Number:	TPF-5(513)		ncial Summary ract Amount:					
Lead Organization: Solicitation Number:	Virginia Department of Transportation 1576	Rece	l Commitments ived: 6 SP&R Approval:	\$600,000.00 Approved				
Partners: Status: Est. Completion Date:	FHWA, ND, TX, VA Cleared by FHWA		tact Information Study Contact(s):	Hari Nair Harikrishnan.Nair@VDOT.Virginia.gov Nadarajah Sivaneswaran Nadarajah.Sivaneswaran@dot.gov Phone: 202-493-3147				
Contract/Other Number: Last Updated: Contract End Date:	Jun 15, 2023	FHW	A Technical Liaison(s):					

https://www.pooledfund.org/Details/Study/745

 Pooled-fund Emerging Data Streams for Pavement (Asset) Health Monitoring and Management

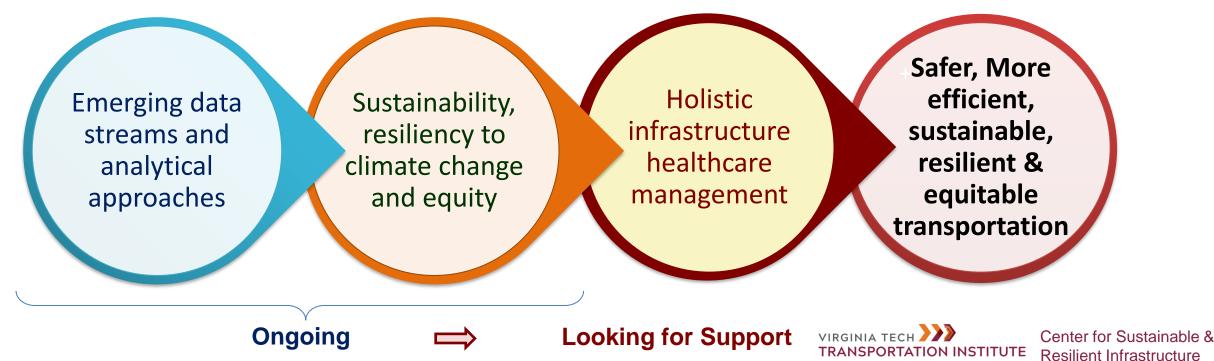
Objective: Identify, test and evaluate emerging big data stream that may enhance the process we use to evaluate the performance and manage our pavement assets

- Vehicle response data (AV/CV)
- Smart infrastructure sensors (internet of things)
- Smart construction and BIM (digital twin)



Transportation Infrastructure Healthcare Management

- Holistic healthcare approach, that leverages Big Data, Machine Learning, and Artificial Intelligence, to better preserve and renew our transportation infrastructure and provide more climate resilient and equitable solutions.
- This entails breaking down the silos that are currently pervasive in transportation agencies and promoting the activities of building a team of experts that can work as an expert team.



Industry Affiliates

E.g.: Center for Asphalt Technology Practice and Research

✓ Mission (preliminary)

- Expanded educational opportunities for students, practitioners, and others
- Conduct research on asphalt-related problems of importance
- Enhance the knowledge base and practice level of asphalt technology

✓ Examples of Potential Activities:

- Innovative research
- Hot topic workshops
- Limited consulting
- Literature searches
- Distinguished Lectures

- Endowed Laboratory
- Endowed Chair
- Periodic Seminars
- Knowledge-sharing website

Funded by Donations



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